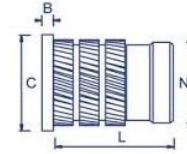


### Headed Brass Broach - Fix Inserts



Headed Brass Broach - Fix Inserts									
Internal Thread	M2*	M2.5*	M3	M3.5	M4	M5	M6	M8*	M10*
C	4.8	5.5	5.5	6.4	7.1	7.9	9.5	11.1	14.0
B	0.51	0.58	0.58	0.74	0.89	1.07	1.32	1.32	1.57
N	3.0	3.7	3.7	4.5	5.3	6.1	7.7	9.3	12.3
Length - L	4.1	5.3	5.3	6.3	7.4	8.3	9.2	9.2	9.2
Min.Wall Thk	1.6	2.0	2.0	2.5	2.5	2.5	2.8	3.8	5
Recommended Hole Size	To 3.1 3.2	To 3.8 3.9	To 3.8 3.9	To 4.6 4.7	To 5.4 5.5	To 6.2 6.3	To 7.8 7.9	To 9.3 9.4	To 12.3 12.4

\* Non Preferred Size - Availability On Request  
 Minimum Batch Quantities May Apply \*

INFORMATION AND DRAWINGS PROVIDED ARE FOR REFERENCE ONLY